## **T100 Series High Pressure**

Maximum Flow Rate: 98 I/min (26 gpm) 891 BPD

Maximum Pressure: 345 bar (5000 psi)





- Seal-less design eliminates leaks, hazards and the expense associated with seals and packing.
- Low NPSH requirements allow for operation with a vacuum condition on the suction. Positive suction pressure is not necessary, and there is no need for a booster or charge pump.
- Patented Diaphragm Positioning Control (DPC) protects the diaphragms against a closed or blocked suction line.
- Can run dry indefinitely without damage, eliminating downtime and repair costs. (Note: Intentional dry running not permitted in ATEX zones.)

- Unique diaphragm design handles more abrasives with less wear than gear, screw or plunger pumps.
- Hydraulically balanced diaphragms to handle high pressures with low stress.
- Significantly lower energy costs than centrifugal pumps.
- Rugged construction for long life with minimal maintenance.
- Compact design and double-ended shaft provide a variety of installation options.
- Hydra-Cell T100 Series pumps can be configured to meet API 674 Standards - consult factory for details.

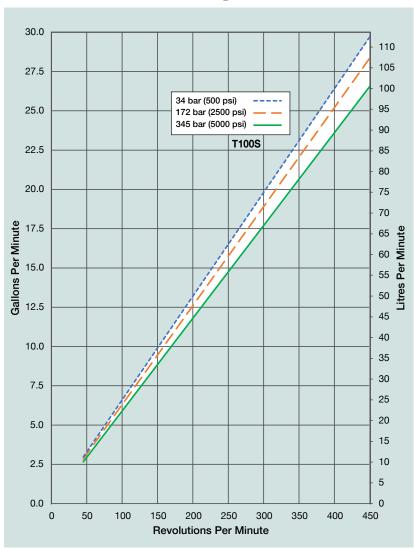


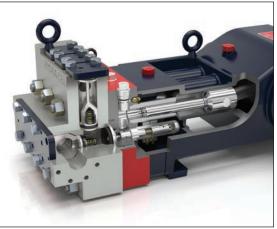
# **T100 Series High Pressure Performance**

## **Capacities**

	Max. Input	Plunger Dia.		Max. Flow Capacities			Max. Pressure Ratin Discharge In		ngs ilet	
Model	rpm	Inches	mm	gpm	l/min	BPD	psi	bar	psi	bar
TIOOS	450	1.375	35	26	98	891	5000	345	500	34

## **Maximum Flow at Designated Pressure**





T100 Series pumps feature the Hydra-Cell seal-less design, eliminating clean-up costs from leaking seals or packing and protecting operators from dangerous fluids such as those containing hydrogen sulfide.

Due to the Wanner Engineering Continuous Improvement Program, specifications and other data are subject to change.

# **T100 Series High Pressure Specifications**

Flow Capacities					
Model	Pressure bar (psi)	rpm	gpm	l/min	BPD
T100S	345 (5000)	450	26	98	891
Delivery					
	Pressure bar (psi)		gal/rev	litres/rev	
T100S	34 (500)		0.066	0.249	
	172 (2500)		0.063	0.237	
	345 (5000)	0.059		0.222	

rpm

Maximum: 450

Minimum: 45 (Consult factory for speeds less than 45 rpm.)

Maximum Discharge Pressure

Metallic Heads: 345 bar (5000 psi)

Maximum Inlet Pressure 34 bar (500 psi)

**Operating Temperature Limits** 

Maximum Liquid Temperature: 82.2 °C (180 °F)

Diaphragm Material Minimum Service Temperature (Ambient & Liquid):

 Aflas
 30 ° C

 EPDM
 -20 ° C

 FKM
 5 ° C

 Buna-N (HBNR)
 -5 ° C

Consult factory for temperatures outside of these ranges.

Maximum Solids Size	800 microns
Input Shaft	Left or Right Side
Inlet Ports	2 inch Class 300 FF ANSI Flange
Discharge Ports	1-1/4 inch Class 2500 RTJ ANSI Flange
Plunger Stroke Length	88.9 mm (3-1/2 inch)
Shaft Diameter	76.2 mm (3 inch)
Shaft Rotation	Uni-directional (See rotation arrow.)
Oil Capacity	19.4 litres (20.5 US quarts)
	See page 5 for oil selection and specification.

Weight

Metallic Heads: 499 kg (1100 lbs.)

**Fluid End Materials** 

Diaphragm Follower Screw: 316 Stainless Steel
Outlet Valve Retainer: 316 Stainless Steel
Plug-Outlet Valve Port: 316 Stainless Steel
Inlet Valve Retainer: 316 Stainless Steel
See page 5 for customer-specified fluid end materials choices

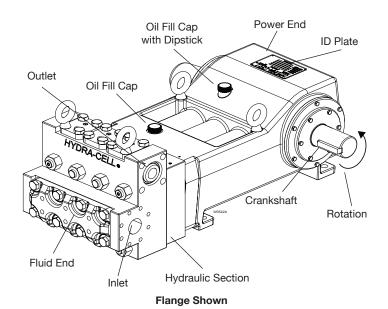
**Power End Materials** 

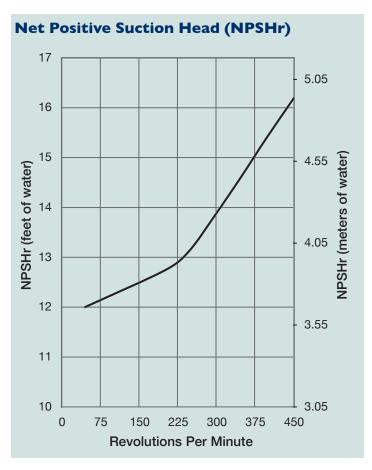
Crankshaft: Forged Q&T Alloy Steel

Connecting Rods: Ductile Iron
Crossheads: 12L14 Steel
Crankcase: Ductile Iron

Bearings: Spherical Roller/Bronze Journal (outer mains)

Steel Backed Babbit (crankpin)
Bronze (wristpin, center mains)





### Calculating Required Horsepower (kW)\*

 $\frac{\text{gpm x psi}}{1.460} = \text{electric motor hp*}$ 

 $\frac{lpm \times bar}{511} = electric motor kW^*$ 

\* hp (kW) is required application power.

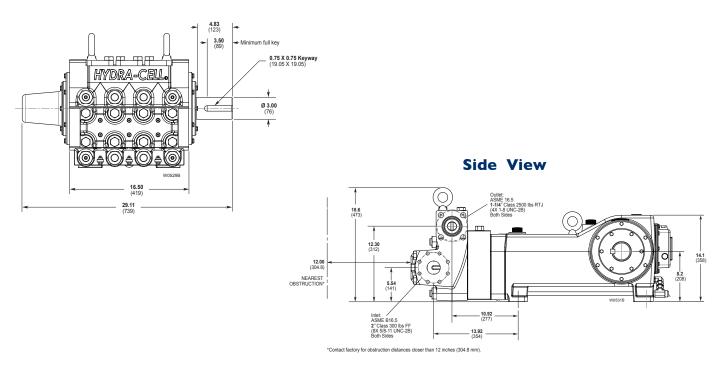
#### Attention!

When sizing motors with variable speed drives (VFD): It is very important to select a motor and a VFD rated for constant torque inverter duty service and that the motor is rated to meet the torque requirements of the pump throughout desired speed range.

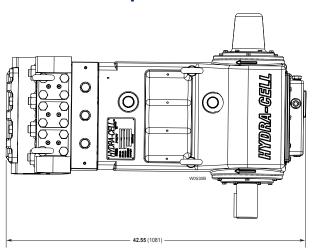
# **T100 Series High Pressure Dimensions**

## **Threaded Version** inches (mm)

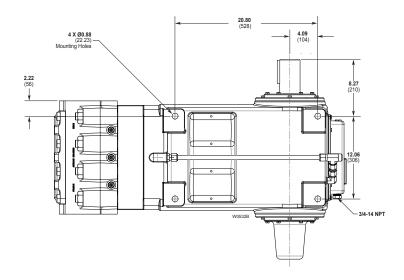
### **Front View**



### **Top View**



### **Bottom View**



# **T100** Series High Pressure How to Order

**Ordering Information** 

TT 21 30 40 5 8 6 R 7 8 9 10 11 12 13 14

A complete T100 Series High Pressure Model Number contains 14 digits including 8 customer-specified design and materials options, for example: T100SRDTHFEPAX.

## **High Pressure**

Digit	Order Code	Description
1-4		Pump Configuration
	T100	Shaft-driven
		API 674 - Contact Wanner International
5		Performance
	S	Max. 98 I/min (26 gpm) 891 BPD @ 345 bar (5000 psi)
6		Pump Head Version
	R	ANSI Flanged Ports (FF on Inlet / RTJ on Discharge)
7		Pump Head Material
	D	Nickel Aluminium Bronze (NAB)
	S	316L Stainless Steel
8		Diaphragm & O-ring Material
	Α	Aflas
	E	EPDM (requires EPDM-compatible oil - digit 13 code D)
	G	FKM
	T	Buna-N (HBNR)
9		Valve Seat Material
	D	Tungsten Carbide*
	Н	17-4 Stainless Steel
	N	Nitronic 50
	T	Hastelloy C
10		Valve Material
	D	Tungsten Carbide*
	F 	17-4 Stainless Steel
	N	Nitronic 50
	T	Hastelloy C
11	_	Valve Springs
	E	Elgiloy
	T	Hastelloy C
12		Valve Spring Retainers
	M	PVDF
	P	Polypropylyene
	S	316 SST
	T	Hastelloy C

Digit	Order Code	Description
13		Hydra-Oil
	Α	10W30 standard-duty oil
	В	40-wt. oil
	D	EPDM-compatible oil
	E	Food-contact oil
	Н	15W50 high-temp severe-duty synthetic oil
14		Oil Level Monitor Cover
	C	Float switch, normally closed (recommended)
	0	Float switch, normally open
	W	Level transmitter, ATEX, analog output**
	χ	Float switch, ATEX, normally closed***

 $<sup>\</sup>ensuremath{^{**}\text{ATEX}}$  instrument only, pump as standard.

**Note:** The Oil Level Monitor Cover is an assembly that replaces the previous back cover on T100 Series pumps. It contains a float switch assembly that can trigger an alarm or shutdown when pre-defined levels of high or low oil are reached. It may also be ordered without a float switch cover.



<sup>\*\*\*</sup>ATEX-compliant pump and float switch.

# T100 Series High Pressure





## **Standards Compliance**







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